



Dart Aerospace Ltd.
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D3954-1**Job Sheet 190463****Part No:** D3954-1**Job Qty:** 8 pcs**Part Name:** GWT Pin**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 2/8/19**Job Tracking No:****Due Date:** 3/20/19**Created By:** Marie Lajeunesse**Type:** Stock**Description:****Note:** DWG REV D SHEETS 1,2 IPP REV:A 11.08.16 AS PER REV:C DD VERF:JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Doosan - 1	8 pcs	3/20/19	3/20/19	0.00	1.55	Doosan - 1		 19/03/13
120	QC 8	8 pcs	3/20/19	3/20/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
150	Packaging 3-1 - Stock - B4B	8 pcs	3/20/19	3/20/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		



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Container No: S160038**Part:** D3954-1**Job No:** 190463**Serial No/Batch:** S160038**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's**Date:** 03/07/19

Plex 2/8/19 1:37 PM Dart.lajeunesse.marie

					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	5+041
					Packaging 3 - 28 - B4B	ST MAR 13 2019
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
160 QC 21 - SA	8 pcs	3/20/19	0.00 0.00	QC 21 - SA - 21		DAS
				QC 21 - SA - 70		MAR 13 2019 70
				QC 21 - SA - 53		9-89

Part Op 100 - Doosan Lathe - 1-Turn as per folio FA824 & dwg D3954 FOLIO REV: _____ DWG REV: _____ 2-Deburrr as
 Descriptions: required
 120 - QC8- Inspect parts - second check
 150 - Identify as per dwg & Stock Location: _____
 160 - QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R1.000	303 Round Bar 1.00	1.9200 ft (.24 ea)	100-Doosan - 1	S156621

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Doosan - 1	M303R1.000	2	12	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	GWT Pin	0.880Inches ± 0.030	0.910 0.850	Diameter	
2	GWT Pin	Attribute		Diameter	
3	GWT Pin	0.060Inches ± 0.030	0.090 0.030		
4	GWT Pin	45.000Degrees ± 0.500	45.500 44.500	angle	
5	GWT Pin	0.630Inches ± 0.030	0.660 0.600		
6	GWT Pin	2.750Inches ± 0.030	2.780 2.720		
7	GWT Pin	0.250Inches ± 0.030	0.280 0.220		

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date :		Sequence #:		QTY Affected :		MRB (QSI042)	
Description Work Order Deviation				Disposition			
				Completed By			
				Lead hand / Supervisor			
				QC / QA Coordinator			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread					
Other/Details:							